

Work Order ID 114851

March-14-14 1:00:55 PM

114851

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Item ID: D3595-063-570

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Rubber Cushion

Start Date: 3/14/14 Start Qty: 25.00 ***25***

Cust Item ID:

Required Date: 3/21/14 Req'd Qty: 25.00 ***25***

Customer:

Reference:

Approvals: Process Plan: ML5 Date: 14-03-14

Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3595

Rev A

100

100

FLOW WATER JET

0.00

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3595 Dwg Rev: D3595 Prog Rev: A 2-
Deburr if necessary36 mm/EL 14/03/19

110

110

QC2- Inspect parts off machine FAI/FAIB

0.00

QC

Memo

0.00

Quality Control

36 mm/EL 14/03/19

120

120

QC8- Inspect parts - second check

0.00

QC

Memo

0.00

Quality Control

DAS
27

9-89

14/3/1936
can

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Item ID: D3595-063-570

Revision ID:

Item Name: Rubber Cushion

Start Date: 3/14/14 Start Qty: 25.00 *25*

Required Date: 3/21/14 Req'd Qty: 25.00 *25*

Reference:

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____

QC: _____ Date: _____

Tooling: _____ Date: _____

SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

130

Identify as per dwg & Stock Location

130

Packaging

Memo

Packaging

Set Up/
Run Hours

0.00

0.00

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

JAS

06

9-89

34

MAR 20 2014

140

QC21- Final Inspection - Work Order Release

140

QC

Memo

Quality Control

0.00

0.00

MLJ 14-03-21

MLJ 14-03-20

Picklist Print

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Work Order ID: 114851

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Parent Item: D3595-063-570

D3595-063-570

Parent Item Name: Rubber Cushion

Start Date: 3/14/14

Required Date: 3/21/14

Start Qty: 25.00

Required Qty: 25.00

Comments: IPP Rev:A New Issue 07-08-07 JLM Verified By:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3595		Manufactured	No			100	sf	527.2004	0.0196	1			

D3595

Rubber Cushion (\$ Per Sq Ft)

2 14-3-19

Location

Loc Qty

Loc Code

MAT052

527.2004

68954

23.707

84209

12.4134

94539

491.08

2

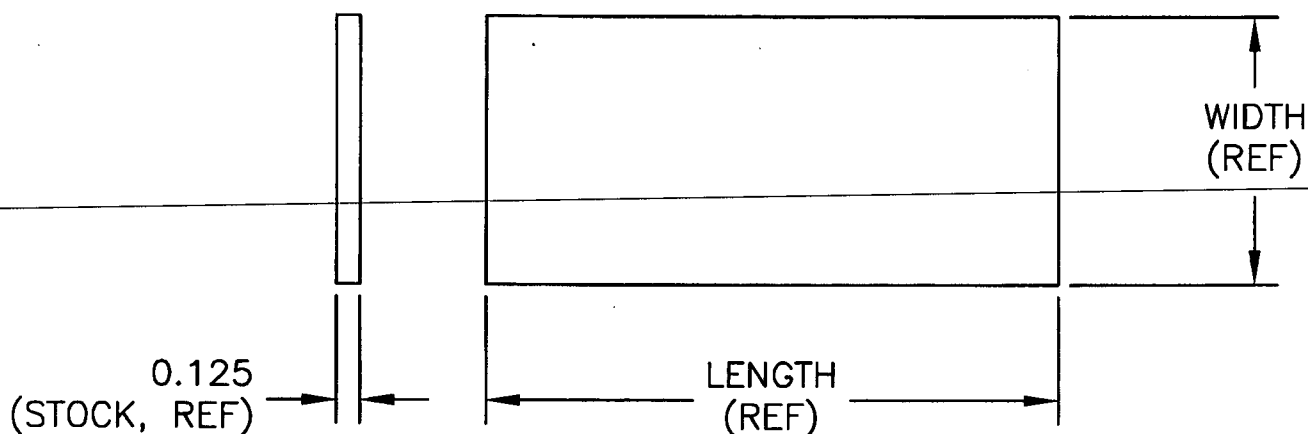
DART

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3595	REV. A SHEET 1 OF 1
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS
A	07.02.07	NEW ISSUE	

RELEASED

07.02.14 *[Signature]*

SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

WIDTH

LENGTH

*114851mcs
14-03-14*

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NEO80-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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